

5/16

| | | |
|--------------------|--------------|---------|
| DART AEROSPACE LTD | Work Order: | 0022805 |
| Description: Web | Part Number: | D2926-3 |
| Dwg: D2926 Rev. A | Qty: | 1 |

Page 1 of 1

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|-----|----------|-----|
| 1 | DC | Issue Traveler | KJ | 05/03/28 | 1 |
| 2 | GA | Cut D2500-3 to length: 89.44" <i>98.441</i> <i>Part 06-11</i> Batch: <u>321570</u> | DP | 05/16/20 | 1 |
| 3 | GA | Layout hole position as per Dwg D2926 <i>(Get Engineering approval before drilling)</i> | | | |
| 4 | GA | Drill pilot holes and open to size as per Dwg D2926 | DP | 05/16/20 | 1 |
| 5 | GA | Deburr | DP | 05/16/20 | 1 |
| 6 | FP | Acid Etch and Alodine as per QSI 005 4.1 | RT | 05/04/25 | 1 |
| 7 | QC5 | Inspect work to Step 6 | PD | 05-04-25 | 1 |
| 8 | ST | Identify and Stock | DP | 05/14/27 | 1 |
| 9 | AC | Cost / part: <u>31.51</u> | 500 | 05-04-28 | 1 |
| 10 | DC | Close W/O <u>31.51</u> Inspect Level 21 | DP | 05.04.29 | 1 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|------------|
| A | 04.07.07 | New Issue | KJ/JLM | <i>JLM</i> |

RELEASED
JLM 04-07-07

| W/O: | | WORK ORDER CHANGES | | | | | | |
|---------|------|---|------|---------|-----|---------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector | |
| 5/01/20 | 3 | Change Step 3 as shown, add DT # i: Polarity, drill 9/16 | John | 5/01/20 | N/A | u | BB 05/01/20 | |
| | | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

GENERAL NOTES:

- 1) MAKE FROM D2500-3 EXTRUSION
- 2) ALL HOLES ON CENTERLINE
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

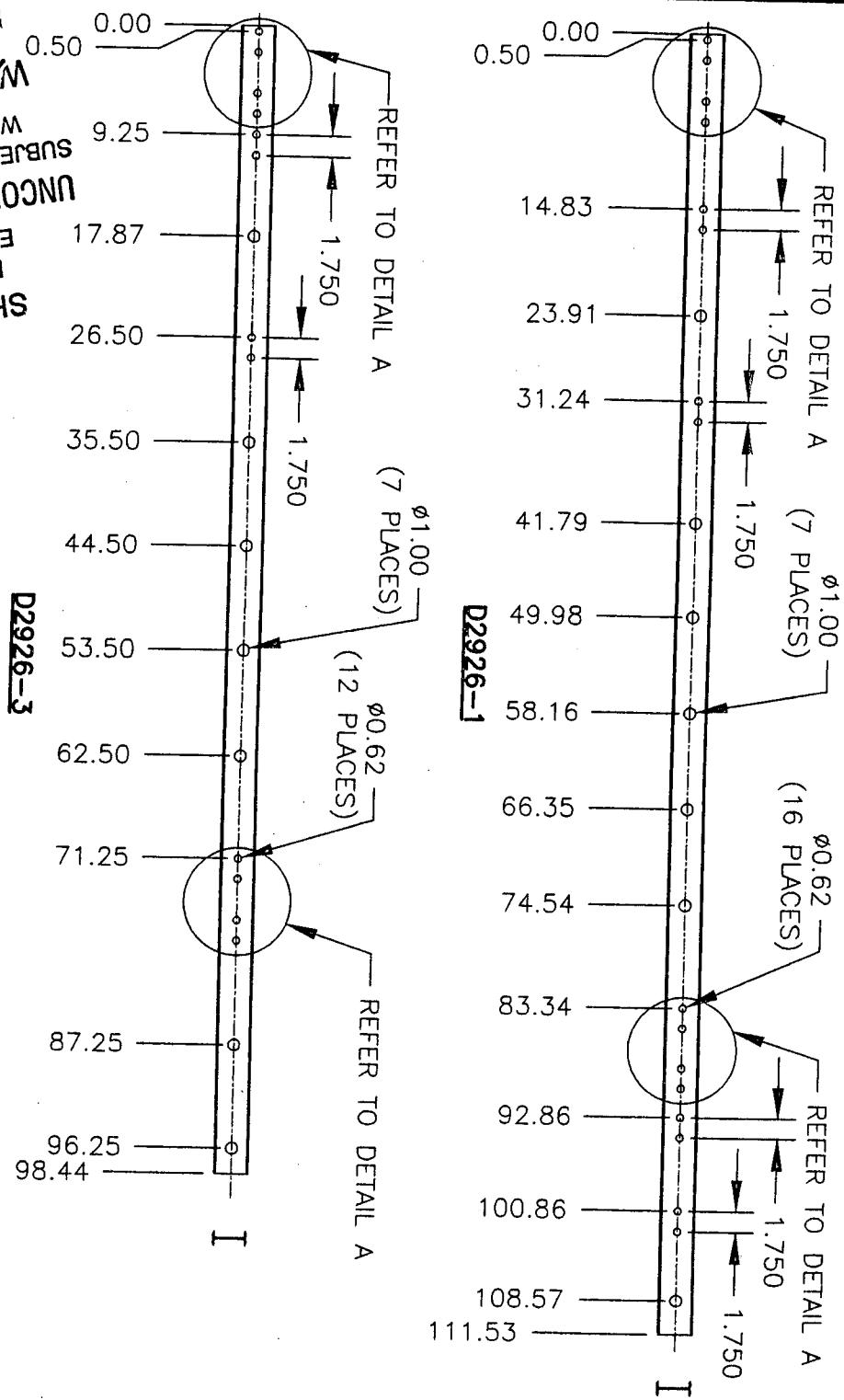
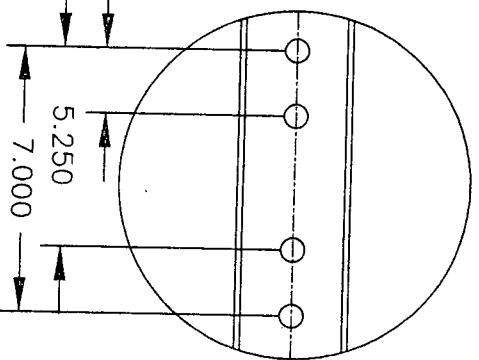
NO. 0022805
WORK ORDER

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
RETURN TO ENGINEERING

SHOP COPY

RELEASED
04-06-25

DETAIL A
SCALE 1:5



DART AEROSPACE LTD
HAWKSBURY, ONTARIO, CANADA
APPROVED BY: DR. D2926 SHEET 1 OF 1
DESIGN DRAWN BY: APPROVED BY: DR. D2926 SHEET 1 OF 1
REV. A DATE 04.06.22 TITLE WEB SCALE 1:15
CHECKED BY: APPROVED BY: DR. D2926 SHEET 1 OF 1
DESIGN DRAWN BY: APPROVED BY: DR. D2926 SHEET 1 OF 1
REV. A DATE 04.06.22 TITLE WEB SCALE 1:15
COPY ISSUED BY: DR. D2926 SHEET 1 OF 1

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 23, 2005
07:09 am

Work Order No : 0022805
 Project Name : D2926-3
 Project For : WK516
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2926-3
 Description : Web
 Manufactured : Yes
 Amount Req'd : 1
 Amount Done : 0
 Start Date : 03-22-05
 Est Finish Date : 04-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== ===== ===== | | | | | |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| ===== ===== ===== | | | | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |